

**Work Order ID 63049**

Tuesday, October 19, 2010 9:12:40 AM



Page 1

Item ID: K642-511

Accept



Setup Start



Revision ID:

Item Name: saddle kit 642-511

Stop



Start Date: 10/19/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 10/26/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan: HDate: 10-10-19

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

DSI 9467

Rev A

IIN D206-642

Rev N

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Create White labels per PPP K642-511

CHG004

Solulor10-10-19  
(2)

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

white sp

\_\_\_\_\_

Page 2

[illegible]

**Stop**

11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100 101 102 103 104 105 106 107 108 109 110 111 112 113 114 115 116 117 118 119 120 121 122 123 124 125 126 127 128 129 130 131 132 133 134 135 136 137 138 139 140 141 142 143 144 145 146 147 148 149 150 151 152 153 154 155 156 157 158 159 160 161 162 163 164 165 166 167 168 169 170 171 172 173 174 175 176 177 178 179 180 181 182 183 184 185 186 187 188 189 190 191 192 193 194 195 196 197 198 199 200 201 202 203 204 205 206 207 208 209 210 211 212 213 214 215 216 217 218 219 220 221 222 223 224 225 226 227 228 229 230 231 232 233 234 235 236 237 238 239 240 241 242 243 244 245 246 247 248 249 250 251 252 253 254 255 256 257 258 259 260 261 262 263 264 265 266 267 268 269 270 271 272 273 274 275 276 277 278 279 280 281 282 283 284 285 286 287 288 289 290 291 292 293 294 295 296 297 298 299 300 301 302 303 304 305 306 307 308 309 310 311 312 313 314 315 316 317 318 319 320 321 322 323 324 325 326 327 328 329 330 331 332 333 334 335 336 337 338 339 340 341 342 343 344 345 346 347 348 349 350 351 352 353 354 355 356 357 358 359 360 361 362 363 364 365 366 367 368 369 370 371 372 373 374 375 376 377 378 379 380 381 382 383 384 385 386 387 388 389 390 391 392 393 394 395 396 397 398 399 400 401 402 403 404 405 406 407 408 409 410 411 412 413 414 415 416 417 418 419 420 421 422 423 424 425 426 427 428 429 430 431 432 433 434 435 436 437 438 439 440 441 442 443 444 445 446 447 448 449 450 451 452 453 454 455 456 457 458 459 460 461 462 463 464 465 466 467 468 469 470 471 472 473 474 475 476 477 478 479 480 481 482 483 484 485 486 487 488 489 490 491 492 493 494 495 496 497 498 499 500 501 502 503 504 505 506 507 508 509 510 511 512 513 514 515 516 517 518 519 520 521 522 523 524 525 526 527 528 529 530 531 532 533 534 535 536 537 538 539 540 541 542 543 544 545 546 547 548 549 550 551 552 553 554 555 556 557 558 559 560 561 562 563 564 565 566 567 568 569 570 571 572 573 574 575 576 577 578 579 580 581 582 583 584 585 586 587 588 589 590 591 592 593 594 595 596 597 598 599 600 601 602 603 604 605 606 607 608 609 610 611 612 613 614 615 616 617 618 619 620 621 622 623 624 625 626 627 628 629 630 631 632 633 634 635 636 637 638 639 640 641 642 643 644 645 646 647 648 649 650 651 652 653 654 655 656 657 658 659 660 661 662 663 664 665 666 667 668 669 670 671 672 673 674 675 676 677 678 679 680 681 682 683 684 685 686 687 688 689 690 691 692 693 694 695 696 697 698 699 700 701 702 703 704 705 706 707 708 709 710 711 712 713 714 715 716 717 718 719 720 721 722 723 724 725 726 727 728 729 730 731 732 733 734 735 736 737 738 739 740 741 742 743 744 745 746 747 748 749 750 751 752 753 754 755 756 757 758 759 760 761 762 763 764 765 766 767 768 769 770 771 772 773 774 775 776 777 778 779 780 781 782 783 784 785 786 787 788 789 790 791 792 793 794 795 796 797 798 799 800 801 802 803 804 805 806 807 808 809 810 811 812 813 814 815 816 817 818 819 820 821 822 823 824 825 826 827 828 829 830 831 832 833 834 835 836 837 838 839 840 841 842 843 844 845 846 847 848 849 850 851 852 853 854 855 856 857 858 859 860 861 862 863 864 865 866 867 868 869 870 871 872 873 874 875 876 877 878 879 880 881 882 883 884 885 886 887 888 889 890 891 892 893 894 895 896 897 898 899 900 901 902 903 904 905 906 907 908 909 910 911 912 913 914 915 916 917 918 919 920 921 922 923 924 925 926 927 928 929 930 931 932 933 934 935 936 937 938 939 940 941 942 943 944 945 946 947 948 949 950 951 952 953 954 955 956 957 958 959 960 961 962 963 964 965 966 967 968 969 970 971 972 973 974 975 976 977 978 979 980 981 982 983 984 985 986 987 988 989 990 991 992 993 994 995 996 997 998 999 1000 1001 1002 1003 1004 1005 1006 1007 1008 1009 1010 1011 1012 1013 1014 1015 1016 1017 1018 1019 1020 1021 1022 1023 1024 1025 1026 1027 1028 1029 1030 1031 1032 1033 1034 1035 1036 1037 1038 1039 1040 1041 1042 1043 1044 10



**Customer:**

**Abstract**

Run Start

**Stop**

**Date:**

**Insp.  
Stamp**

0.00



0.00 Solulus

QC

## Memo

## Quality Control

0.00

+2

130

0.00

[illegible]

## Packaging

### Packaging

## Memo

## Packaging

Identify and pack for shipping as per PPP K642-511 Location:

0.00

POD 6338 63379

CC 1411/15 (2)

140

QC21- Final Inspection - Work Order Release

0.00



## Memo

0.00

OC

## Quality Control

10/11/05 *[Signature]*  
MF  
10-11-5

# Picklist Print

Tuesday, October 19, 2010 9:12:44 AM

Page 1

Work Order ID: 63049

Parent Item: K642-511

Parent Item Name: saddle kit 642-511



Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 07.06.05 new issue EC  
IPP Rev.B 08.02.05 , Per ECN1080P LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3C35A		Purchased	No			110	Each	68.0000	3	6			

S  
BOLT

Location	Loc Qty	Loc Code
ST353	68	
109323	6	
111724	1	
112489	31	
114523	30	

10/11/2010

AN3C36A		Purchased	No			110	Each	115.0000	9	18			

S  
BOLT

Location	Loc Qty	Loc Code
ST353	115	
109771	10	
115358	15	
115518	40	
115882	50	

10/11/2010 (20)

3  
15

# Picklist Print

Tuesday, October 19, 2010 9:12:44 AM

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Work Order ID: 63049



Parent Item: K642-511



Parent Item Name: saddle kit 642-511

Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: 2.00

Required Qty: 2.00

AN3C41A  
BOLT

Purchased

No

110

Each

110.0000

16



*rel 11/4/10*

## Location

## Loc Qty

## Loc Code

FG

4

103324

4

ST354

106

108084

7

108409

8

114443

59

115316

32

*6  
8  
2*

AN4C6A  
Bolt

Purchased

No

110

Each

319.0000

12



*10/11/10*

## Location

## Loc Qty

## Loc Code

FG

4

103344

4

ST

4

103344

0

111295

4

ST356

311

113121

111

115016

200

*24*

# Picklist Print

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Work Order ID: 63049

Parent Item: K642-511

Parent Item Name: saddle kit 642-511

Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: 2.00

Required Qty: 2.00

AN5C11A

Purchased

No

110

Each

204.0000

8

16



Bolt

Location

Loc Qty

Loc Code

FG

4

104817

4

ST338

200

108428

8

109898

8

114443

14

114455

70

114523

100

AN5C12A

Purchased

No

110

Each

64.0000

4

8



Location

Loc Qty

Loc Code

FG

2

18918

2

ST338

62

113121

62

AN5C13A

Purchased

No

110

Each

82.0000

4

8



Location

Loc Qty

Loc Code

FG

2

18918

2

ST338

80

111648

1

113121

29

114615

50

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Shop Packet Print

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# Picklist Print

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Work Order ID: 63049

Parent Item: K642-511

Parent Item Name: saddle kit 642-511

Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: 2.00

Required Qty: 2.00

AN5C15A

Purchased

No

110

Each

81.0000

Bolt

Location

Loc Qty

Loc Code

ST339

81

111819

81

Purchased

No

110

Each

90.0000

AN5C32A

Location

Loc Qty

Loc Code

FG

4

18918

4

ST340

86

107013

1

107463

2

111808

33

113164

50

Purchased

No

110

Each

104.0000

AN5C34A

Location

Loc Qty

Loc Code

FG

2

18918

2

ST340

102

107289

2

110342

2

111648

38

112454

60

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# Picklist Print

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Work Order ID: 63049

Parent Item: K642-511

Parent Item Name: saddle kit 642-511

Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: 2.00

Required Qty: 2.00

AN5C35A

Purchased

No

110

Each

93.0000



1 2  
10/11/10



## Location

## Loc Qty

## Loc Code

ST340

93

107551

2

108084

45

108407

46

2

AN960C10L

NAS1149C0332  
R

Purchased

No

110

Each

29.0000



24 48

11/5816 10/11/10



washer

## Location

## Loc Qty

## Loc Code

ST245

29

107534

29

AN960C416L

NAS1149C0432R

Purchased

No

110

Each

132.0000



24 48

11/4292 11/4742 34x



WASHER

## Location

## Loc Qty

## Loc Code

FG

44

104925

44

ST346

88

106785

10

107008

10

112828

27

69220

41

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# Picklist Print

Tuesday, October 19, 2010 9:12:44 AM

Work Order ID: 63049

Parent Item: K642-511

Parent Item Name: saddle kit 642-511

Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: 2.00

Required Qty: 2.00

AN960C516L NAS1149C0532 Purchased No

110 Each 22.0000

8 16

10x

6x



WASHER



M114340 M110531

10/11/45

Location	Loc Qty	Loc Code
ST347	22	
103344	8	
109545	8	
111916	6	

D206-648-013 Manufactured No

110 Each 2.0000

1 2



GHW Modification



10/11/45

Location	Loc Qty	Loc Code
FG120	2	
42315	1	
47600	1	

D2652 Manufactured No

110 Each 343.0000

16 132



Bushing



10/11/45

Location	Loc Qty	Loc Code
FG	44	
31985	44	
ST020	299	
61645	125	
62659	174	

32



# Picklist Print

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Work Order ID: 63049

Parent Item: K642-511

Parent Item Name: saddle kit 642-511

Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: 2.00

Required Qty: 2.00

8  
+2  
D2712  
Set Screw

Manufactured No

110

Each

493.0000



10 20

10/11/45

Location

Loc Qty

Loc Code

FG

50

29962

50

ST022

443

61331

443

Manufactured No

110

Each

2.0000



1 2

10/11/45

1363534

Location

Loc Qty

Loc Code

ST421

2

45262

1

61573

1

Manufactured No

110

Each

4.0000



1 2

10/11/45

Location

Loc Qty

Loc Code

ST421

1

42978

1

ST428

3

60904

3

Manufactured No

110

Each

36.0000



2 4

10/11/45

(20)

Location

Loc Qty

Loc Code

FG

6

31929

6

ST031

30

59641

30

5  
D2934  
Saddle Spacer

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# Picklist Print

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Work Order ID: 63049



Parent Item: K642-511



Parent Item Name: saddle kit 642-511

Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: 2.00

Required Qty: 2.00

D2935

Manufactured No

110

Each

67.0000



Saddle Spacer



10/19/10

Location

Loc Qty

Loc Code

ST028

67

59642

22

62690

45

D2938-1

Manufactured No

110

Each

3.0000



Saddle LH Out, 206



10/19/10

Location

Loc Qty

Loc Code

ST421

2

44554

1

61578

1

ST428A

1

60905

1

D2939-1

Manufactured No

110

Each

4.0000



Saddle LH In, 206



10/19/10

Location

Loc Qty

Loc Code

ST421

3

43188

1

62116

2

ST428A

1

58534

1

# Picklist Print

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Work Order ID: 63049

Parent Item: K642-511

Parent Item Name: saddle kit 642-511

Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: 2.00

Required Qty: 2.00

D3396-3

Manufactured No

110 Each

31.0000



*Whites*

Spacer

Location

Loc Qty

Loc Code

FG	10	
26772	10	
ST055	21	
<del>36336</del>	2	
<del>45667</del>	2	
<del>58680</del>	17	

D3407-043

Manufactured No

110 Each

21.0000



*Whites*

Tow Ring

Location

Loc Qty

Loc Code

ST464	21	
42211	1	
43308	1	
<del>50387</del>	15	
<del>53351</del>	4	

D3456-1

Manufactured No

110 Each

17.0000



*B63239 Whites (24)*

Washer

Location

Loc Qty

Loc Code

ST058	17	
54692	17	

# Picklist Print

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Work Order ID: 63049

Parent Item: K642-511

Parent Item Name: saddle kit 642-511

Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: 2.00

Required Qty: 2.00

D3457-1

Manufactured No

110

Each

29.0000



Washer

Location

Loc Qty

Loc Code

FG

10

32409

10

ST059

19

45913

1

~~52981~~

18



2.00

4

*Washer 6265/10/19/10*

D3672-1

Manufactured No

110

Each

847.0000



Phenolic Washer

Location

Loc Qty

Loc Code

ST077

847

42329

150

~~52505~~

697



24

48

*Washer 6265/10/19/10*

D3672-3

Manufactured No

110

Each

527.0000



Phenolic Washer

Location

Loc Qty

Loc Code

ST077

527

47023

16

~~57704~~

511



24

48

*Washer 6265/10/19/10*

D3672-7

Manufactured No

110

Each

556.0000



Phenolic Washer

Location

Loc Qty

Loc Code

ST077

556

35522

8

~~51696~~

16

~~53237~~

532



24

48

*Washer 6265/10/19/10*

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Shop Packet Print

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# Picklist Print

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Work Order ID: 63049

Parent Item: K642-511

Parent Item Name: saddle kit 642-511

Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: 2.00

Required Qty: 2.00

MS21043-3

Purchased

No

110

Each

2,529.000

20 40



Nut



10/11/45

Location

Loc Qty

Loc Code

FG	76	
103691	76	
ST301	2453	
111383	20	
112314	2433	

MS21043-4

Purchased

No

110

Each

655.0000

13 26



Nut



10/11/38

Location

Loc Qty

Loc Code

FG	40	
104603	40	
ST301	615	
112492	25	
113069	8	
114523	282	
114784	300	

MS21043-5

Purchased

No

110

Each

584.0000

4 8



Nut



10/11/32

2x

Location

Loc Qty

Loc Code

ST301	584	
111819	84	
112314	500	

# REFERENCE ONLY

DART AEROSPACE USA, INC.

D206-642

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## 4.7 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES (TRI-BAG COMPATIBLE)

Item	Qty -511	Qty -512	Qty -541	Qty -547	Qty -013	Part Number	Description
	X					D206-642-511	SKIDTUBE INSTALLATION, LH
		X				D206-642-512	SKIDTUBE INSTALLATION, RH
	1	1	X			D206-642-541	SKIDTUBE
				X		D206-642-547	WEARSHOE KIT (REPLACES -543 KIT)
	1	1			X	D206-648-013	GROUND HANDLING KIT
1			1			D3274-041	SKIDTUBE ASSEMBLY
3			1			D2646	* AFT CAP <sup>(1)</sup>
4			2			AN3C4A	* BOLT <sup>(1)</sup>
5A			2			AN960C10L	* WASHER <sup>(1)</sup>
5B			2			D3672-1	* WASHER (REPLACES NAS1515H3L) <sup>(1)</sup>
6	1					D2932-1	SADDLE, FWD OUT, LH
6		1				D2932-2	SADDLE, FWD OUT, RH
7	1					D2933-1	SADDLE, FWD IN, LH
7		1				D2933-2	SADDLE, FWD IN, RH
8	1					D2938-1	SADDLE, AFT OUT, LH
8		1				D2938-2	SADDLE, AFT OUT, RH
9	1					D2939-1	SADDLE, AFT IN, LH
9		1				D2939-2	SADDLE, AFT IN, RH
10	8	8				AN3C41A	BOLT
11	16	16				D2652	BUSHING
12A	8	8				MS21043-3	NUT
12B	16	16				D3672-7	WASHER (REPLACES NAS1515H5)
13	4	4				AN5C11A (or AN5C12A)	* BOLT <sup>(2)</sup>
14	4	4				AN5C11A (or AN5C13A)	* BOLT <sup>(2)</sup>
15A	8	8				AN960C516L	WASHER
15B	8	8				D3672-7	WASHER (REPLACES NAS1515H5L)
16	12	12				AN4C6A	BOLT
17A	24	24				D3672-3	WASHER (REPLACES NAS1515H4L)
17B	24	24				AN960C416L	WASHER
18	12	12				MS21043-4	NUT
20A			9	9		D3537-1	* WEARPAD <sup>(1)</sup> (REPLACES D2648-3)
21A			1	1		D3537-3	* WEARPAD <sup>(1)</sup> (REPLACES D3429-1)
22A			1	1		D3535-15	* WEARSHOE <sup>(1)</sup> (REPLACES D2656-15)
22B			1	1		D3536-15	* GASKET <sup>(1)</sup>
23A			1	1		D3535-23	* WEARSHOE <sup>(1)</sup> (REPLACES D2656-23)
23B			1	1		D3536-23	* GASKET <sup>(1)</sup>
24A			1	1		D3535-39	* WEARSHOE <sup>(1)</sup> (REPLACES D3287-1)
24B			1	1		D3536-39	* GASKET <sup>(1)</sup>
25A			1	1		D3535-35	* WEARSHOE <sup>(1)</sup> (REPLACES D2656-35)
25B			1	1		D3536-35	* GASKET <sup>(1)</sup>
26A			78	78		AN3C4A	* BOLT <sup>(1)</sup>
26B			78	78		AN960C10L	* WASHER <sup>(1)</sup>
26C			78			ALS7-1032-130 (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)	* INSERT <sup>(1)</sup>
30	1	1				D3407-043	TOW RING
32A	1	1				D3456-1	WASHER
32B	2	2				D3457-1	WASHER
33	1	1				MS21043-4	NUT
34			1			AN4C5A	BOLT
35			1			AN960C416	WASHER
36			1			D3413-1	RING
37	10	10				D2712	SET SCREW
38	2	2				D2934	SADDLE SPACER
39	2	2				D2935	SADDLE SPACER

continued on next page...

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Revision: **N**  
Date: 09.09.09

continued from previous page...

ITEM	QTY -511	QTY -512	QTY -541	QTY -547	QTY -013	PART NUMBER	DESCRIPTION
40	1				2	D3414-041	LUG ASSEMBLY (GHW)
41	1				4	AN3C37A	BOLT
42	1				8	D2652	BUSHING
43	1				4	MS21043-3	NUT
44	1				4	AN960C10	WASHER
50	9	9				AN3C36A	BOLT
51	3	3				AN3C35A	BOLT
52	24	24				AN960C10L	WASHER
53	24	24				D3672-1	WASHER (REPLACES NAS1515H3L)
54	12	12				MS21043-3	NUT
55	2	2				D3396-3	SPACER
56A	1	1				AN5C35A	BOLT
56B	1	1				AN5C15A	BOLT
60	2	2				AN5C32A	BOLT
61	2	2				AN5C34A	BOLT
62	4	4				MS21043-5	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D3274-041 ASSEMBLY ABOVE  
 (2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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